



<u>Item No.</u>	<u>Part No.</u>	<u>Description</u>
1	411027	Fitting, Lube; 1/4-28
2	22486	Adapter
3	180194	Bolt, Hex; 1/2-12 x 4.0
4	21343	Dog, Attachment

The Retro-Fit Kit is designed to fit Gravelly attachments equipped with the slip clutch to the new closed nosed two wheel tractors without modification.

INSTALLATION

1. Fit the adapter (item 2) onto the quick hitch adapter of the tractor with the flat machined surface to the outside. The splined shaft of the PTO goes through the smaller hole of the adapter. The lub fitting goes on the top.
2. Slide the attachment dog on the splined PTO shaft of the tractor and pack with general purpose grease.
3. Fasten attachment and adapter to the quick hitch studs on tractor with bolts (item 3) supplied with kit.

The tractor quick hitch adapter is equipped with a slip clutch. See tractor Owner's Manual. Lock the slip clutch of the attachment tight with no adjustment. See attachment Owner's Manual.

LUBRICATION

Lubricate the adapter through the lub fitting every 40 operating hours with general purpose grease. Lubricate until grease comes out around the PTO shaft between adapter and tractor.