



# TRACTOR ENGINE PARTS LIST

KOHLER K 181

SPEC 30675D

PART NO. 21036



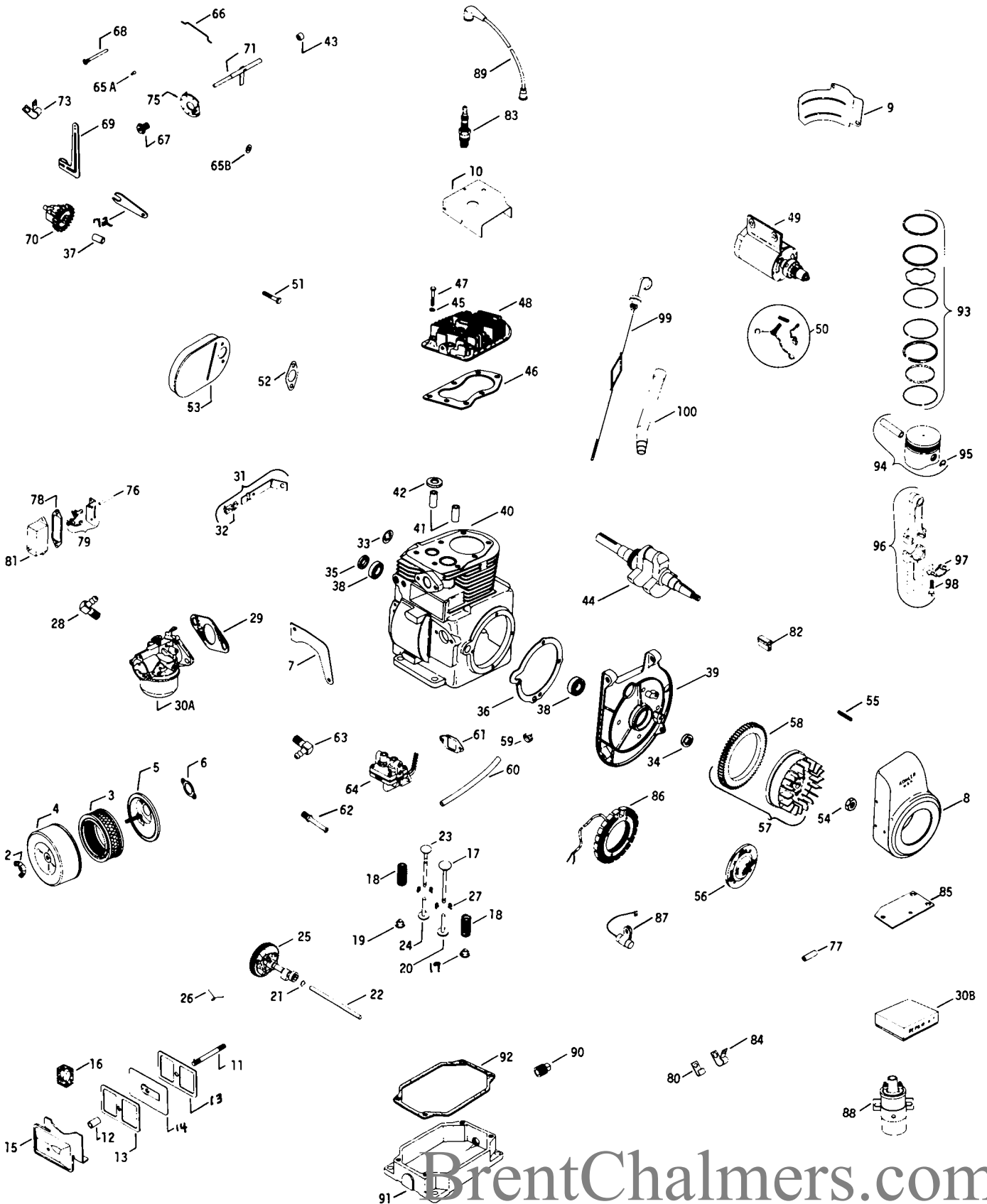
A DIVISION OF CLARKE-GRAVELY CORPORATION  
A Studebaker-Worthington Company

One Gravely Lane  
Clemmons, North Carolina 27012

FORM NO. 23477 (9-77)

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ITEM NO.	KOHLER PART NO.	GRAVELY PART NO.	DESCRIPTION	ITEM NO.	KOHLER PART NO.	GRAVELY PART NO.	DESCRIPTION	
<b>AIR INTAKE GROUP</b>				<b>FLYWHEEL GROUP</b>				
2	X 276-7	10413	Nut, Wing 1/4-20	54	X 119-14	10952	Nut, Lock 5/8 - 18	
3	231847	15373	Element, Air Cleaner	55	X 286-15	15987	Key 3/16	
4	231855	15374	Cover, Air Cleaner	56	234392	10618	Screen, Grass	
5	231857	15375	Base, Air Cleaner	57	A234807	10619	Flywheel-Assembly	
6	220537	15372	Gasket	58	232649	10620	Gear, Ring	
<b>BAFFLES AND SHROUD GROUP</b>				<b>FUEL PUMP GROUP</b>				
7	230757	15377	Baffle, Side Air	59	X 426-9	22146	Clamp, Hose	
8	234315	18607	Housing, Blower	60	X 697-6	20214	Line, Fuel	
9	234795	15380	Baffle, Cylinder	61	4704104	10820	Gasket Fuel Pump	
10	4112403	21374	Baffle, Head	62	X 380-1	21177	Connector	
<b>BREATHER AND VENT GROUP</b>				<b>GOVERNOR GROUP</b>				
11	230043	15381	Stud, Valve Cover	65 A	X 67-5	15456	Pin	
12	230046	15382	Seal, Breather	65 B	X 25-58	15455	Washer	
13	230048	15383	Gasket, Valve Cover	66	230078	15426	Linkage Governor	
14	230066	18608	Breather	67	230476	15427	Bushing Governor	
15	A234678	15385	Cover, Valve - Assembly	68	231355	10833	Pin, Governor Stop	
16	231419	15386	Filter	69	A-234178	20223	Lever, Governor	
<b>CAMSHAFT AND VALVES GROUP</b>				<b>IGNITION GROUP</b>				
17	230008	15389	Valve, Intake	70	A-237031	15430	Gear, Governor	
18	230010	15390	Spring, Valve	71	230540-S	22570	Shaft, Governor Cross	
19	230011	10781	Retainer, Spring	72	232888	15429	Bracket, Speed Control	
20	230013	15391	Tappet, Intake Valve	73	210149	15453	Clip	
21	230293	15392	Spacer, Camshaft .005	75	231371	21170	Disc, Regulating	
21	230294	15393	Spacer, Camshaft .010	<b>IGNITION GROUP</b>				
22	230053	15399	Pin, Camshaft	76	X 489-2	20224	Rod, Breaker	
23	230710	15398	Valve, Exhaust	77	X 400-79	21171	Spacer	
24	232777	15401	Tappet, Exhaust Valve	78	220174	10389	Gasket, Cover	
25	A-230155-S	18609	Camshaft, Assembly	79	4715001	22154	Breaker	
26	4708901	10947	Spring, Actuating	80	230249	15436	Clip	
27	240013	10785	Keeper, Spring	81	232535	10841	Cover, Breaker	
<b>CARBURETOR GROUP</b>				<b>OIL PAN GROUP</b>				
28	X 391-1	14745	Elbow, Hose	82	4815502	22572	Connector	
29	210223	15402	Gasket, Carburetor	83	4113201	22573	Plug, Spark	
30 A	B 231739	15403	Carburetor Assembly	84	275183	10847	Clip	
30 B	231555	10792	Repair Kit	85	4108802	21172	Bracket, Coil	
31	A 236918	10789	Bracket, Choke - Assembly	86	237878	18626	Kit, Stator	
32	235603	7331	Clip, Choke Cable	87	230722	11824	Condenser	
<b>CRANKCASE GROUP</b>				<b>PISTON AND ROD GROUP</b>				
33	X 230-11	10948	Plug, Expansion	90	X 75-28	103880	Plug, Pipe 1/2 Sq. Hd.	
34	X 583-1	15404	Seal, Front Oil	91	230021	19160	Pan, Oil	
35	X 583-2	15405	Seal, Rear Oil	92	4104103	22575	Gasket, Pan	
36	230071	15406	Gasket, Bearing Plate	<b>PISTON AND ROD GROUP</b>				
37	230125-S	15410	Shaft, Governor	93	232575	15443	Ring Set - Std & .003 (service)	
38	231625	15407	Bearing, Ball		232576	15444	Ring Set - .010 (service)	
39	4115603	18612	Plate, Bearing		232577	15445	Ring Set - .020 (service)	
40	B 238001	22577	Miniblock		232578	15446	Ring Set - .030 (service)	
41	230007-S	18614	Guide-Valve	94	A234950	15989	Piston Assembly (Std.) (includes pin & retainers)	
42	230170	12150	Insert, Exhaust Valve		A234952	22576	Piston Assembly (.003) (includes pin & retainers)	
43	234866	11647	Bearing		A234954	15448	Piston Assembly (.010) (includes pin & retainers)	
44	234817	15411	Crankshaft		A234956	15449	Piston Assembly (.020) (includes pin & retainers)	
<b>CYLINDER HEAD GROUP</b>					A234958	15450	Piston Assembly (.030) (includes pin & retainers)	
45	220534	15412	Washer	95	230004	15628	Retainer, Pin	
46	230024	15413	Gasket, Head	96	A231801	15451	Rod, Connecting - Assembly (Std.)	
47	4108602	22571	Screw, H. C. 5/16-18 x 1 1/2		A231801-10	15452	Rod, Connecting - Assembly (.010)	
48	4101502	21373	Head Cylinder	97	230525	15632	Lock, Connecting Rod	
<b>ELECTRIC START GROUP</b>					98	230526	15633	Screw, Connecting Rod
49	4109801	18367	Starter-Assembly	<b>ACCESSORIES</b>				
50	237367	18610	Kit, Brush and Spring	99	234394	21173	Dipstick	
<b>EXHAUST GROUP</b>				100	234395	21174	Tube, Oil Fill	
51	4108602	22571	Screw, H. C. 5/16 - 18 x 1 1/2		230165	15454	Gasket Set	
52	4104101	21175	Gasket, Muffler					
53	4106801	21176	Muffler					